

Work Order ID 51460

August 25, 2009 6:42:38 AM



Page 1

Item ID: D2565-109

Revision ID: E

Item Name: Strut

Start Date: 8/25/09 Start Qty: 10.00

Required Date: 8/31/09 Req'd Qty: 10.00

Reference:Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start



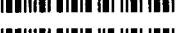
QC:

Date:

SPC (Y/N):

Date:

Stop

**Sequence ID/
Work Center ID****Operation
Description**Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D2565	Rev E

100



NC BRAKE

0.00

Brake NC

Memo

0.00

*SB 09/08/26**60 f*

Brake NC

Punch as per Dwg D2565 using DT 8313

110



Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

Deburr

*m/f 09/08/31**10X*

120



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

*2) 808 08/31**(10) f*

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Item ID: D2565-109

Accept



Setup Start



Revision ID: E

Stop



Item Name: Strut

Start Date: 8/25/09 Start Qty: 10.00



Cust Item ID:

Required Date: 8/31/09 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Powdercoat

Operation
Description

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Powder Coating

M112260

Memo

0.00

⇒ N 09/09/09 10X 0

140



Quality Control

QC3- Inspect Part Finish

0.00 bl 09-09-2

(10).

Memo

0.00

150



Packaging

Identify as per dwg & Stock Location: 5270 0.00

Memo

0.00

EB 09/09/09 10

Work Order ID 51460

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August 25, 2009 6:42:38 AM

Item ID: D2565-109

Accept



Setup Start



Revision ID: E

Stop



Item Name: Strut

Start Date: 8/25/09 Start Qty: 10.00



Cust Item ID:

Required Date: 8/31/09 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/09/07 JJ

PL 09-9-04

Picklist Print

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August 25, 2009 6:42:37 AM

Work Order ID: 51460



Parent Item: D2565-109RevE



Parent Item Name: Strut

Start Date: 8/25/09

Required Date: 8/31/09

Comments:

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased		No		100	f	262.0510	10.7979			

304 RD Tube .750 x .049W



Warehouse

Location

Main Warehouse

MAT	Loc Qty
107518	7.27
108498	0
109314	8.5
110113	0.73
110271	0.03
111096	9
111457	11.43
111619	13.2700026
112187	211.821

Loc Qty

Loc Code

2.5

12.5

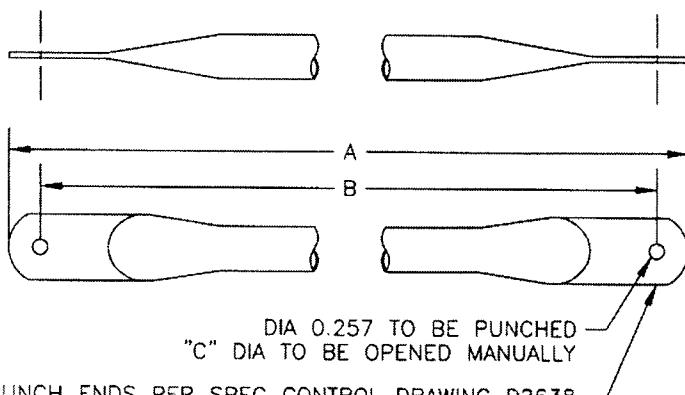
8/25/09 (08/24) (0)



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DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. E
		D2565	SHEET 1 OF 1
DATE		TITLE	SCALE
04.05.05		STRUT	1:3
A	96.05.03	NEW ISSUE	
B	97.03.15	CORRECT D2565-111 DIM. A	
C	98.10.05	UPDATED MATERIAL NOTE (TSR A603)	
D	02.06.05	ADD -3XX PARTS; ADD FINISH	
E	04.05.05	ADD D2565-401-411; RMV ANGLE D	

RELEASED
04.05.05



PART #	A	B	DIA C
D2565-101	20.52	19.72	0.316
D2565-103	18.21	17.41	0.316
D2565-105	20.19	19.39	0.316
D2565-107	13.43	12.63	—
D2565-109	12.31	11.51	—
D2565-111	13.65	12.85	—
D2565-201	22.79	22.00	0.316
D2565-203	20.75	19.95	0.316
D2565-205	21.22	20.42	0.316
D2565-207	16.07	15.27	—
D2565-209	15.16	14.36	—
D2565-211	14.14	13.34	—
D2565-301	27.03	26.23	0.316
D2565-303	25.34	24.54	0.316
D2565-305	23.73	22.93	0.316
D2565-307	20.86	20.06	—
D2565-309	20.17	19.37	—
D2565-311	16.30	15.50	—
D2565-401	18.29	17.49	0.316
D2565-403	15.64	14.84	0.316
D2565-405	19.45	18.65	0.316
D2565-407	10.79	9.99	—
D2565-409	9.34	8.54	—
D2565-411	13.81	13.01	—

GENERAL NOTES

- 1) MATERIAL: AISI 304/316/318 SS 0.750 OD X 0.049 WALL
(REF DART SPEC. M304TR0.750W0.049)
ENSURE SEAMLESS TUBE IS USED
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES